

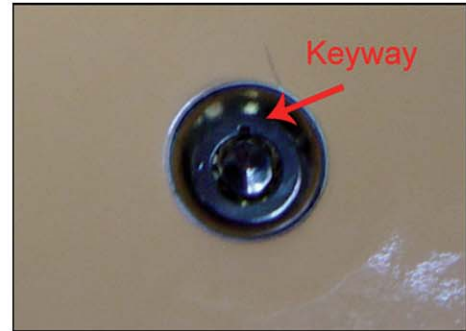


# Technical Bulletin # 25

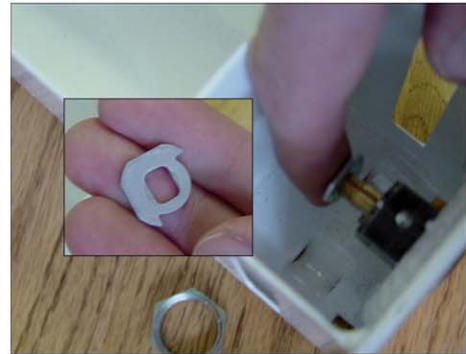
## IMPACT Newsrack

### Assembling the Cam Lock

- Tools needed: 22 mm and 11 mm wrench
- Insert the Cam Lock into the opening on the front of the coin box. Orient the lock so that the Keyway is pointing up.



- Place the lock washer on the bolt with one notch pointing right and the other pointing down.
- Place the two spacer washers onto the bolt.
- Put the 22mm nut on and tighten it with the wrench to the base of the vault.



- Put the key into the lock and turn it to the unlock position. Install the butterfly plate onto the bolt with the machined corners bending towards the back.



- Place the 11mm Esna nut onto the bolt and tighten it with the wrench. The 22mm wrench can be placed along side the butterfly to hold it in position while tightening the Esna nut.



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